



NOTES:

- HARDWARE MAY ACHIEVE A MAXIMUM WINDOW SIZE OF 24"W X 64"H (RESIDENTIAL). PER AAMA HARDWARE LOAD TEST. -47 LB SASH PERMITTED FOR AAMA HARDWARE LOAD TEST (RESIDENTIAL). -FOR COMMERCIAL RATING THE MAXIMUM FRAME AREA (WIDTH X HEIGHT) MUST BE REDUCED BY 20%. CHECK WITH EXTRUDER FOR PROFILE PERFORMANCE DATA.
- HOLD THESE DIMENSIONS AS CLOSE TO THEIR MINIMUM AS MANUFACTURING TOLERANCES ALLOW.
- SNUBBERS RECOMMENDED ON WINDOWS OVER 30 INCHES HIGH, CENTERED ON SASH AND FRAME ON HINGE SIDE OF THE WINDOW. SEE SNUBBER APPLICATION DRAWING.
- WARNING! IT IS RECOMMENDED TO INSTALL HINGE STOPS 24309 IN EACH HINGE TRACK FOR SAFETY.
- WARNING! SHIPPING BLOCKS 24784 IS RECOMMENDED IN EACH WINDOW ASSEMBLY. REFERENCE TECH NOTE #13 FOR CORRECT INSTALLATION OF SHIPPING BLOCKS.
- WARNING! ONLY TRAINED PROFESSIONALS SHOULD DISCONNECT HARDWARE TO SERVICE WINDOWS. FAILURE TO DO SO COULD CAUSE SERIOUS WINDOW DAMAGE AND/OR PERSONAL INJURY.
- REFERENCE TECH NOTE #7 AND 9 FOR MOUNTING SCREW COMPATIBILITY AND CORROSION INFORMATION.
- REFERENCE TECH NOTE #8 FOR PROPER CARE OF HARDWARE.
- SEE TECH NOTE #14 FOR PROPER INSTALLATION OF AN OPERATOR COVER AND NESTED FOLDING HANDLE.
- REFERENCE TECH NOTE #3 FOR SASH SAG TIPS.
- SEE WEBSITE FOR COVER AND HANDLE OPTIONS.

ITEM	PART NO.	DESCRIPTION	QTY.
1	5045.XX.XXX	OPER. ENCORE LH S DYAD	1
2	1361.4.XX	HDL/CVR. (RH) G ENCORE TANGO	1
3	146P1.XX	BRACKET, RH S STUD	1
4	14.05.00.XXX	HGE CSM UL TRK. NF	1
5	14.05.00.XXX	HGE CSM LL TRK. NF	1
6	14.75.00.XXX	HGE CSM LL ARM - REG EG SP	1
7	14.75.00.XXX	HGE CSM LL ARM - REG EG SP	1
8	2430P	HINGE STOP	2
9	1924D	SCREW 8X1 PH FH 5MS YZP (OPERATOR, TRACK, STUD BRACKET)	9
10	1911D	SCREW 7X3/4 PH FH 5MS YZP	8
11	1919S	SCREW 7X3/4 PH FU TYPA SS410	14
12	1200X	FOAM-TITE BULB SEAL	

